

D-DUR LACQUER
0072
2575-001251



Type of Product 2-pack Transparent Polyurethane Lacquer	Mixing Ratio Conventional spraying: Coating : Hardener : Thinner 10:3:0-3 by volume						
Area of Use Interior Joinery / Exterior Joinery	Application Viscosity 20-30 sec DIN cup 4 @ 23 °C mixed with hardener.						
Packaging 2575-001251-200 - 18 l 2575-001251-201 - 18 l	Applied Amount Approx. 125-150 µm wet film						
Notes D-DUR LACQUER 0072 has good resistance and outdoor properties. Reacts chemically with D-Dur Hardener 919 and builds a polyurethane. Exterior joinery should be stained with e.g. XS 600 waterborne stain before overcoating with D-Dur Lacquer.	Potlife Approx. 4 Hours @ 23 °C						
Binder Alkyd	Empty Packaging Disposal according to local regulations.						
Solid Contents Approx. 41 % by weight	Thermal Drying <table border="1"> <tr> <td>Temperature (°C)</td> <td>20</td> </tr> <tr> <td>Time to (min)</td> <td></td> </tr> <tr> <td>Handable</td> <td>120</td> </tr> </table>	Temperature (°C)	20	Time to (min)		Handable	120
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Density Approx. 1,00 kg/l	Additional Drying Information The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.						
Hardener 7000-012009	Gloss Approx. 25-30 GU @ 60°.						
Thinner 6500-020001	HSE Information See Safety Data Sheet for further information.						
Shelf Life 24 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.							
Storage Conditions Between 15 and 25 °C under clean and dry conditions.							
Methods Spraying							

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