

# QUANTUM T236

**sikkens**

WOOD COATINGS

INTERIOR

## TECHNOLOGY

PU Acrylic

## PRODUCT TYPE

Topcoat

## PRODUCT DESCRIPTION

A Solventborne 1K clear topcoat that gives a natural appearance to Oak. A lightfast clear topcoat on acrylate basis. The product produces a deep matt natural wood surface without grain emphasis. The timber is protected but still looks untreated.

- Natural appearance
- Lightfast
- Non yellowing



## COLOUR

Clear

## GLOSS LEVEL (APPROX. GU @ 60°)

05

## PACK SIZES

5 L  
20 L

## SHELF LIFE

24 months in original, unopened package

## STORAGE CONDITIONS

Keep cans tightly sealed, in a well ventilated place, with controlled temperature between 10 and 30°C

## SOLID CONTENT

5.4% ± 1%

## DENSITY (SPECIFIC WEIGHT)

0,88 +/- 1%

## DELIVER VISCOSITY

18 ± 2 Viscosity at delivery DIN 4 mm (sec.)

## PREPARATION OF SUBSTRATES



Raw wooden surfaces. Graduated sanding of wood. Carefully remove the sanding dust. Coarse-pore wood must be brushed out

P120,  
P150,  
P180

## APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure

## APPLICATION

Spray pressure (bar)	1.5 - 2.0	110 - 130
Nozzle size (mm)	1.6 - 2.0	0.23 - 0.28
Processing viscosity DIN 4mm (sec.)	16-20	16-20
Layer Thickness (g/m <sup>2</sup> )	100 - 120	100 - 120

## DRYING TIME @ 20°C

Dust dry	At least 20 minutes
Touch dry	At least 40 minutes
Sandable	At least 1 hour
Ready for transport	At least 12 hours

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