4140-005101

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UV OIL



GENERAL INFORMATION

Type of Product	UV Curing	Transparent	Top Coat

Area of Use Flooring

SPECIFIC INFORMATION

UV Curing Products When using UV-Curing products on absorbing substrates like MDF or porous woods, unreacted material can be retained in the substrate. If the product is used on these subtrates, attention should be given to the choice of sealer. Consult our Technical Staff for recommendations relating to your specific line conditions. UV lacquers react when exposed to ultra-violet radiation, including sunlight.

BASIC MATERIAL PROPERTIES

Binder	Acrylate
Solid Contents	Approx. 100 % by weight
Delivery Viscosity	Approx. 20-25 sec DIN Cup 6 @ 23 ℃
Density	Approx. 1,28 kg/l
Shelf Life	6 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.
Storage Conditions	Between 15 and 25 $^{\mathrm{sc}}$ under clean and dry conditions. Protect from direct sunlight.

APPLICATION

Methods	Smooth roller coater
Application Viscosity	Ready for use, delivery viscosity
Applied Amount	Approx. 2 x 15-25 + 1 x 3-10 g/m ² dry film
Cleaning	6500-008001 (62119) or 6800-001001 (62222)
Empty Packaging	Disposal according to local regulations.

DRYING CONDITIONS

UV Curing	Cures by UV radiation only. The curing depends on various conditions, i.e. applied amount, UV intensity, line speed, temperature, etc.
Additional Drying Information	Please contact our Technical Staff for specific data concerning curing conditions on your line.



UV OIL



DRY FILM PROPERTIES

Gloss Approx. 4-6 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.

HEALTH, SAFETY AND ENVIRONMENTAL INFORMATION

HSE Information Use safety gloves and safety eyewear/face shield during the work. See Safety Data Sheet for further information.

DISCLAIMER

For industrial use only.

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